

PALLET LABELER SYSTEM**ABSTRACT**

A pallet labeler station for applying a printed label to a loaded pallet at a predetermined label position includes a label printer for printing a label to be affixed to the loaded pallet, a rotatable label applicator mechanism for applying the printed label to the loaded pallet at the predetermined label position and a drive mechanism for moving the label applicator mechanism so as to apply the printed label to the loaded pallet at the predetermined label position. ~~The pallet label station includes a programmable control that receives data defining the predetermined label position and causes the drive mechanism to move the label applicator mechanism to the proper position so as to apply the printed label to the loaded pallet at the predetermined label position defined by the label position data.~~ The label applicator mechanism is capable of applying printed labels to two sides of a loaded pallet with each label being applied at a predetermined label position defined for each of the two sides of the loaded pallet.